AMFAS INTERNATIONAL

American owned, Founded in 2002

Customized Manufacturing

Supply Chain Management

Quality Assurance

USA • Mexico • India • China • Taiwan

Amfas PPAP Requirements

No.	Requirements	Level 1	Level 2	Level 3	Level 4	Level 5
1	Design Documentation	R	S	S	R&S	R
2	Engineering Change Documentation	R	S	S	R&S	R
3	Customer Engineering Approval	R	R	S	R&S	R
4	Design Failure Mode and Effects Analysis (DFMEA)	R	R	S	R&S	R
5	Process Flow Diagram	R	R	S	R&S	R
6	Process Failure Mode and Effects Analysis (PFMEA)	R	R	S	R&S	R
7	Control Plan	R	R	S	R&S	R
8	Measurement System Analysis (MSA)	R	R	S	R&S	R
9	Dimensional Results (FAI)	R	S	S	R&S	R
10	Material / Performance Test Results	R	S	S	R&S	R
11	Initial Process Studies (CPK - SPC Dimensions)	R	R	S	R&S	R
12	Qualified Laboratory Documentation	R	S	S	R&S	R
13	Appearance Approval Report (AAR)	S	S	S	R&S	R
14	Sample Production Parts	R	S	S	R&S	R
15	Master Sample	R	R	R	R&S	R
16	Checking Aids	R	R	R	R&S	R
17	Customer Specific Requirements	R	R	S	R&S	R
18	Part Submission Warrant (PSW)	S	S	S	S	S

S - Submit to Customer
R - Retain (Available Upon Request)
R&S - Retain and Submit to Customer

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